

Eyebrow gel

Ingredients

Phase	%w/w input	Ingredient
A	92.14	Water
B	2.00	PVP
C	3.00	Propanediol
C	0.30	Carbomer 980
D	1.00	Polysorbate 20
D	0.10	Argan oil
D	0.10	Fragrance
D	0.80	Phenoxyethanol, ethylhexylglycerin (Euxyl PE9010)
E	0.01	Blue 1 @ 10% solution
E	0.15	Red 4 @ 10% solution
E	0.40	Yellow 5 @ 10% solution
	q.s.	pH Adjuster

Method

1. Measure out phase A.
2. Add phase B to phase A under low shear. Stir until homogenous.
3. Add humectant to phase A/B and stir through. Add polymer and stir under low shear until polymer is homogenous throughout the water phase - the gel won't form yet but the polymer should be evenly dispersed (not clumps or fully dissolved) before continuing.
4. Combine phase D and stir until homogenous and combined. Add phase D slowly to phase A/B/C and stir under low shear until all homogeneously combined.
5. Make sure you have prepared your phase E as 10% solutions and the colour is already fully dissolved. Add phase E to phase A/B/C/D and stir through under low shear until colour is homogenous.
6. Check/adjust pH to 5.7 - 6.2. Cover and leave overnight. Give product a stir the next day to ensure gel is evenly formed before pouring off.



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Disclaimer: This formula and method has been developed based on the theoretical selection of listed ingredients; all costs associated with producing a sample of this product is the user's responsibility including any reworks or fails. IPCS recommends a 100g lab scale sample be made and pilot production prior to full scale production.

Please refer to supplier Safety Data Sheets (SDS/MSDS) to ensure safe handling of all raw materials. IPCS holds no responsibility for inappropriate use of materials selected, the formulation or method, in part or as a whole.

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